

# 481

Dimensions.....	91.5" x 91.5" /232 cm x 232 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	417 gal /1,579 L
Weight (empty) .....	938 lbs/425 kg
Weight (full) .....	4,403 lbs/1,997 kg
Lounge.....	Yes
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone® .....	Yes
Comfort Collar®.....	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	3
ChromaTherapy .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting .....	Yes
Status Indicator Light.....	Yes
TheraMAAX II Stainless Steel Jets.....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total .....	52

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar .....	Yes



400 SERIES  
2 CORNER & FRONT LIGHTING

Avonite Wave

Silver Marble

Midnight Canyon

Smokey Mountain

Storm Clouds

Tuscan Sun

Charcoal

Light Fog

Modern Mocha

